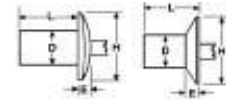


Closed-End Rivets



5056 Aluminum/Steel Buttonhead • IFI Grade 19

AFS Part No.	D Rivet Dia. Nom. Inch	Drill No. & Hole Size	H Head Dia. Nom. Inch	E Head Height Max. Inch	L Rivet Length Max.		Grip Range		Typical Ultimate Strength (Lbs.) (newtons)	
					Inch	(mm)	Inch	(mm)	Shear	Tensile
AB4-1CLD	1/8"(.126)	#30	.236	.050	.296	7.52	.032-.062	0.8-1.6	240	280
AB4-2CLD	3.2	(.129-.133)			.355	9.02	.063-.125	1.7-3.2	1060	1240
AB4-3CLD					.414	10.52	.126-.187	3.3-4.8		
AB4-4CLD					.437	11.10	.188-.250	4.9-6.4		
AB4-5CLD					.532	13.51	.251-.312	6.5-7.9		
AB4-6CLD					.591	15.06	.313-.375	8.0-9.5		
AB5-2CLD	5/32"(.157)	#20	.315	.065	.355	9.02	.063-.125	1.7-3.2	350	480
AB5-3CLD	4.0	(.160-.164)			.414	10.52	.126-.187	3.3-4.8	1550	2130
AB5-5CLD					.532	13.51	.188-.312	4.9-7.9		
AB6-2CLD	3/16"(.188)	#11	.374	.080	.355	9.02	.063-.125	1.7-3.2	500	690
AB6-4CLD	4.8	(.192-.196)			.437	11.10	.126-.250	3.3-6.4	2230	3070
AB6-6CLD					.591	15.06	.251-.375	6.5-9.5		
AB6-8CLD					.748	19.00	.376-.500	9.6-12.7		
AB6-10CLD					.866	22.00	.501-.625	12.8-15.9		
AB8-4CLD	1/4"(.252)	F	.512	.090	.532	13.51	.062-.250	1.6-6.4	900	1100
AB8-6CLD	6.4	(.257-.261)			.670	17.02	.251-.375	6.5-9.5	3950	5000

120° Countersunk

AC4-2CLD	1/8"(.126)	#30	.236	.050	.355	9.02	.063-.125	1.7-3.2	240	280
AC4-3CLD	3.2	(.129-.133)			.414	10.52	.126-.187	3.3-4.8	1060	1240
AC4-4CLD					.437	11.10	.188-.250	4.9-6.4		
AC6-4CLD	3/16"(.188)	#11	.374	.065	.437	11.10	.126-.250	3.3-6.4	500	690
	4.8	(.192-.196)							2230	3070

All Aluminum • IFI Grade 15

AB4-2ACL	1/8"(.126)	#30	.236	.050	.355	9.02	.063-.125	1.7-3.2	99	108
AB4-3ACL	3.2	(.129-.133)			.414	10.52	.126-.187	3.3-4.8	450	490
AB4-4ACL					.437	11.10	.188-.250	4.9-6.4		
AB5-4ACL	5/32"(.157)	#20	.315	.065	.437	11.10	.126-.250	3.3-6.4	127	180
	4.0	(.160-.164)							580	820
AB6-2ACL	3/16"(.188)	#11	.374	.080	.355	9.02	.063-.125	1.7-3.2	198	246
AB6-4ACL	4.8	(.192-.196)			.437	11.10	.126-.250	3.3-6.4	900	1120
AB6-6ACL					.591	15.06	.251-.375	6.5-9.5		
AB6-8ACL					.748	19.00	.376-.500	9.6-12.7		
AB6-10ACL					.866	22.00	.501-.625	12.8-15.9		

All Stainless

SSB4-2SCL	1/8"(.126)	#30	.236	.039	.355	9.02	.063-.125	1.7-3.2	441	551
SSB4-3SCL	3.2	(.129-.133)	5.99	.990	.414	10.52	.126-.187	3.3-4.8	2000	2500
SSB4-4SCL					.437	11.10	.188-.250	4.9-6.4		
SSB6-2SCL	3/16"(.188)	#11	.374	.070	.355	9.02	.063-.125	1.7-3.2	991	1210
SSB6-4SCL	4.8	(.192-.196)	9.49	1.77	.437	11.10	.126-.250	3.3-6.4	4500	5500
SSB6-6SCL					.591	15.06	.251-.375	6.5-9.5		

Note: A slightly smaller mandrel diameter is required for closed-end rivets; therefore when setting closed-end rivets using Marson brand rivet setting tools, we recommend you use one size smaller nosepiece when possible (i.e., to set 1/8" rivets, use 3/32" nosepiece).

KLIK-FAST RIVETS conform to IFI-126 (inch). Millimeters (mm) and newtons (N) are in green.