

INTERNATIONAL FASTENERS, INC.



SPEC DATA SUBMITTAL SHEET

Daggerz™ Square Bugle Coarse Deck Screws Dacromet Coating

Size	TPI	Ctn Qty	Daggerz™ Part Number	Drive	Head	Thread	Point
6 x 1	9	10,000	DKSQD06100	#2	Bugle	Single Lead	Pierce
6 x 1-1/4	9	8,000	DKSQD061104	#2	Bugle	Single Lead	Pierce
6 x 1-5/8	9	5,000	DKSQD06158	#2	Bugle	Single Lead	Pierce
6 x 2	9	3,500	DKSQD06200	#2	Bugle	Single Lead	Pierce
8 x 2-1/2	8	2,500	DKSQD08212	#2	Bugle	Single Lead	Pierce
8 x 3	8	2,000	DKSQD08300	#2	Bugle	Single Lead	Pierce
10 x 3-1/2	8	1,500	DKSQD10312	#2	Bugle	Single Lead	Pierce
10 x 4	8	1,000	DKSQD1040	#2	Bugle	Single Lead	Pierce

material:	C1022 LOW CARBON STEEL, CORE HARDNESS: HV240-425			
finish:	Dacromet is a multi dichromate coating which provides 500 hour salt spray corrosion resistance			
application:	wood to wood in exterior applications.			
installation:	Screw gun with depth sensitive nosepiece with installation speed not to exceed 2500 RPM. Overdriving may result in fastener failure or strikeout of the work surface. The fastener is fully seated when the head's bearing surface is flush with the material being attached.			

Meets or exceeds the following specifications:				
ASME B 18.6.1	Standard Specification for Wood Screws			
ASTM A510 Specification for General Requirements for Wire Rods and Coarse Round Wire, Carbon Steel (Minimum grade 1018)				
ASTM B117	Practice for Operating Salt Spray (Fog) Apparatus			
ASTM C1002	Standard Specification for Steel Self-Piercing Tapping Screws for Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs			
ASTM F1941	Specification for Electrodeposited Coatings on Threaded Fasteners			

Ultimate Value Chart									
DIAMETER	2 x 4 Red Wood Pull Out	3/4 Particle Board Pull Out	2 x 4 Fir Pull Out	Minimum Torsional Strength (Lb)					
#6	318	284	424	24					
#8	518	290	540	39					
#10	587	388	563	56					

These figures are offered only as a guide and are not guaranteed in any way by International Fasteners, Inc.

Appropriate safety factors should be applied to these values for specific purposes.

All International Fasteners, Inc. Fasteners are manufactured to IFI's Performance Specifications and Print Drawings.