

Painted Rivets*

AFS Part No.	Rivet Color	D Rivet Dia. Norm. Inch	Drill No.& Hole Size	W=White	BR=Brown	BL=Black	Rivet Length Max. Inch (mm)	Grip Range Inch (mm)	Typical Ultimate Strength (lbs.) (newtons)	
				H Head Dia. Norm. Inch	E Head Height Max. Inch	L Rivet Length Max. Inch (mm)				
AB4-2AW	W	1/8" (.125)	#30 (.129-.133)	.125	.040	.275 7.0	.062-.125	1.7-3.2	155	240
AB4-3AW	W	3/2	3.3(3.28-3.38)	6.35	1.02	.337 8.6	.126-.187	3.2-4.8	689	1067
AB4-4AW	W					.400 10.2	.188-.250	4.9-6.4		
AB4-2ABR	BR	1/8" (.125)	#30 (.129-.133)	.125	.040	.275 7.0	.062-.125	1.7-3.2	155	240
AB4-3ABR	BR	3/2	3.3(3.28-3.38)	6.35	1.02	.337 8.6	.126-.187	3.2-4.8	689	1067
AB4-4ABR	BR					.400 10.2	.188-.250	4.9-6.4		
AB4-2ABL	BL	1/8" (.125)	#30 (.129-.133)	.125	.040	.275 7.0	.062-.125	1.7-3.2	155	240
AB4-3ABL	BL	3/2	3.3(3.28-3.38)	6.35	1.02	.337 8.6	.126-.187	3.2-4.8	689	1067
AB4-4ABL	BL					.400 10.2	.188-.250	4.9-6.4		
SB4-2W	W	1/8" (.125)	#30 (.129-.133)	.125	.040	.275 7.0	.062-.125	1.7-3.2	305	410
SB4-3W	W	3/2	3.3(3.28-3.38)	6.35	1.02	.337 8.6	.126-.187	3.2-4.8	1356	1823
SB4-4W	W					.400 10.2	.188-.250	4.9-6.4		
SB4-2BR	BR	1/8" (.125)	#30 (.129-.133)	.125	.040	.275 7.0	.062-.125	1.7-3.2	305	410
SB4-3BR	BR	3/2	3.3(3.28-3.38)	6.35	1.02	.337 8.6	.126-.187	3.2-4.8	1356	1823
SB4-4BR	BR					.400 10.2	.188-.250	4.9-6.4		
SB4-2BL	BL	1/8" (.125)	#30 (.129-.133)	.125	.040	.275 7.0	.062-.125	1.7-3.2	330	515
SB4-4BL	BL	3/2	3.3(3.28-3.38)	6.35	1.02	.400 10.2	.188-.250	4.9-6.4	1467	2290
AB6-4AW	W	3/16" (.187)	#11(.192-.196)	.375	.060	.450 11.5	.126-.250	3.2-6.4	330	515
AB6-4ABL	BL	4/8	4.9(4.88-4.98)	9.53	1.52	.450 11.5	.126-.250	3.2-6.4	1467	2290

* Custom colors available; contact factory for additional information.

Back-Up Washers

AFS Part No.	Bulk Part No.	500 Pack No.	Standard Carton Qty.	Material	For Hole Size	Size/Shape
SS-3	50653	40653	5M	STEEL	3/32"	1/2" SQ
SS-4	50654	40654	5M	STEEL	1/8"	1/2" SQ
SS-6	50656	40656	5M	STEEL	3/16"	1/2" SQ
SS-8	50658	40658	10M	STEEL	1/8"	3/8" RD
SS-9	50655	40655	10M	STEEL	5/32"	7/16" RD
SS-10	50661	40661	10M	STEEL	3/16"	1/2" RD
SS-12	50662	40662	10M	STEEL	1/4"	1/2" RD
AS-8	50657	40657	10M	ALUMINUM	1/8"	3/8" RD
AS-9	50659	40659	10M	ALUMINUM	5/32"	7/16" RD
AS-10	50660	40660	10M	ALUMINUM	3/16"	1/2" RD
AS-12	50665	40665	10M	ALUMINUM	1/4"	1/2" RD

Back-up washers are .056"-.062" thick. They are used when fastening soft materials or to compensate for oversize holes where access to both sides of the work is possible.



Double-Ended Drill Bit/39100

This double-ended drill bit provides the correct size hole and angle for 1/8" diameter countersink rivets, drilling and countersinking in one operation.

