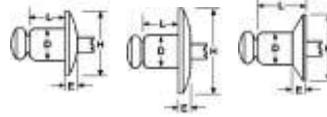


# Stainless Rivets



## Stainless Rivet • Stainless Mandrel • IFI Grade 51

Buttonhead AFS Part No.	D Rivet Dia. Nom. Inch (mm)	Drill No. & Hole Size (mm)	H Head Dia. Nom. Inch (mm)	E Head Height Max. Inch (mm)	L Rivet Length Max.		Grip Range		Typical Ultimate Strength (Lbs.) (newtons)	
					Inch	(mm)	Inch	(mm)	Shear	Tensile
SSB4-1S	1/8*(.125)	#30(.129-.133)	.250	.040	.212	5.4	.032-.062	0.8-1.6	520	600
SSB4-2S	3.2	3.3(3.28-3.38)	6.35	1.02	.275	7.0	.063-.125	1.7-3.2	2310	2660
SSB4-3S					.337	8.6	.126-.187	3.3-4.8		
SSB4-4S					.400	10.2	.188-.250	4.9-6.4		
SSB4-5S					.462	11.7	.251-.312	6.5-7.9		
SSB4-6S					.525	13.4	.313-.375	8.0-9.5		
SSB4-8S					.650	16.5	.376-.500	9.6-12.7		
SSB5-2S	5/32*(.156)	#20(.160-.164)	.312	.045	.300	7.6	.062-.125	1.6-3.2	785	1040
SSB5-3S	4.0	4.1(4.06-4.16)	7.92	1.14	.338	8.0	.126-.187	3.2-4.8	3490	4620
SSB5-4S					.425	10.8	.188-.250	4.9-6.4		
SSB5-6S					.550	14.0	.251-.375	6.5-9.5		
SSB5-8S					.675	17.2	.376-.500	9.6-12.7		
SSB5-10S					.800	20.3	.501-.625	12.8-15.9		
SSB6-2S	3/16*(.187)	#11(.192-.196)	.375	.066	.325	8.3	.062-.125	1.6-3.2	1150	1300
SSB6-4S	4.8	4.9(4.88-4.98)	9.53	1.40	.450	11.5	.126-.250	3.3-6.4	5110	5780
SSB6-6S					.575	14.6	.251-.375	6.5-9.5		
SSB6-8S					.700	17.8	.376-.500	9.6-12.7		
SSB6-10S					.825	21.0	.501-.625	12.8-15.9		
SSB6-12S					.950	24.2	.626-.750	16.0-19.1		
SSB6-16S					1.200	30.5	.751-1.000	19.1-25.4		
SSB8-4S	1/4*(.250)	F(.257-.261)	.500	.074	.500	12.7	.062-.250	1.6-6.4	1700	2100
SSB8-6S	6.4	6.5(6.53-6.63)	12.70	1.88	.625	15.9	.251-.375	6.5-9.5	7560	9340
SSB8-8S					.750	19.1	.376-.500	9.6-12.7		
SSB8-10S					.875	21.0	.501-.625	12.8-15.9		
SSB8-12S					1.000	25.4	.626-.750	16.0-19.1		

## Large Flange

SSBL4-2S	1/8*(.125)	#30(.129-.133)	.375	.045	.275	7.0	.032-.125	0.8-3.2	520	600
SSBL4-3S	3.2	3.3(3.28-3.38)	9.53	1.14	.337	8.6	.126-.187	3.3-4.8	2310	2660
SSBL4-4S					.400	10.2	.188-.250	4.9-6.4		
SSBL6-4S	3/16*(.187)	#11(.192-.196)	.615	.082	.450	11.5	.062-.250	1.6-6.4	1150	1300
SSBL6-6S	4.8	4.9(4.88-4.98)	15.88	2.08	.575	14.6	.251-.375	6.5-9.5	5110	5780
SSBL6-8S					.700	17.8	.376-.500	9.6-12.7		
SSBL6-10S					.825	21.0	.501-.625	12.8-15.9		
SSBL6-12S					.950	24.2	.626-.750	16.0-19.1		

## 120° Countersunk

SSC4-2S	1/8*(.125)	#30(.129-.133)	.220	.045	.275	7.0	.063-.125	1.7-3.2	520	600
SSC4-3S	3.2	3.3(3.28-3.38)	5.59	1.14	.337	8.6	.126-.187	3.3-4.8	2310	2660
SSC4-4S					.400	10.2	.188-.250	4.9-6.4		
SSC4-5S					.462	11.7	.251-.312	6.5-7.9		
SSC6-4S	3/16*(.187)	#11(.192-.196)	.350	.050	.407	10.3	.126-.250	3.3-6.4	1150	1300
	4.8	4.9(4.88-4.98)	8.89	1.27					5110	5780

KLICK-FAST RIVETS conform to IFI-114 (inch) and IFI-505 (metric). Millimeters (mm) and newtons (N) are in green.

# Meet our stainless lineup

